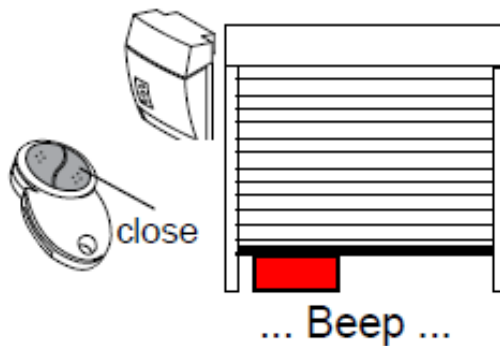
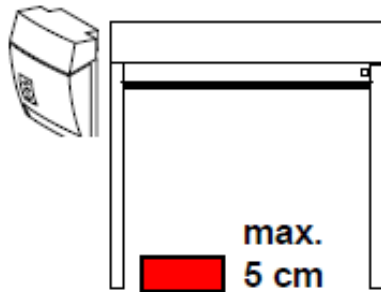


## Setting up Safety edge exclusion



- Put the door into a half way position
- Place an object under the door - at the highest point of the floor (the object can be no more than 5cm in height)
- Turn the power off for a few seconds
- Turn the power back on
- Wait for the control unit to finish its first beep
- Then press the white MEM/DEL button in the control panel 10 times and hold on the 10<sup>th</sup> press – keep hold (for approx. 5 seconds) until you hear 3 beeps
- **NOTE** - the door will now operate in dead-man mode only
- Run the door to its top limit – you will hear 1 beep
- Run the door down onto the object – you will hear 1 beep. The door will stop.
- The safety edge exclusion is now set up
- To test it remove the object and send the door down from its top limit
- **PLEASE NOTE – THE SAFETY EDGE EXCLUSION WILL ONLY WORK FROM A FULLY OPEN POSITION AND ON DOORS THAT RUN FOR MORE THAN 10 SECONDS.**